

MAY 29 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002548

D117-840-011
Job Sheet 176000



Part No: D117-840-011

Job Qty: 3 ea

Part Name: BK117/EC145 Bearpaws with Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 6/1/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP REV A NEW ISSUE 13-04-01 JLM VERIED BY:DD IPP REV:B 13.05.28 PER IIN D117-840
REV.A DD VERF:JLM IPP REV:C 15.03.30 PER REV B JLM VERIFIED BY:DD IPP REV:D 16.02.23 PER IIN
REVC DD VERF:JLM

Ship Via:

Bill of Materials

MAY 30 2018

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 30 2018
160	Packaging	3 pcs	6/1/18	6/1/18	0.00	0.00	Packaging1-1		
170	QC	3 pcs	6/1/18	6/1/18	0.00	0.00	QC4		
180	Packaging	3 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-1		
185	DC	3 pcs	6/1/18	6/1/18	0.00	0.00	DC		
190	QC21-FG	3 Ea	6/1/18	6/1/18	0.00	0.00	QC21		

Part Op 180 - Identify and pack for shipping as per PPP D117-840-011

Descriptions: 185 - Photocopy bluefile & type labels per PPP D117-840-011 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C11A	Bolt	36 Ea (12 ea)	90-Start up Operation	FM137110-82x92
AN4C17A	Bolt	24 Ea (8 ea)	90-Start up Operation	5060064
D2274	Radius Block	24 Ea (8 ea)	90-Start up Operation	5067938
D3456-1	Washer	24 Ea (8 ea)	90-Start up Operation	5057206
D4012-3	Cushion	12 Ea (4 ea)	90-Start up Operation	7153228
D5377-1	Bearpaw	6 Ea (2 ea)	90-Start up Operation	5066152
D5378-041	Bearpaw Wearplate Assembly	6 Ea (2 ea)	90-Start up Operation	5061080
D5379-1	Bearpaw Clamp	12 Ea (4 ea)	90-Start up Operation	5062445
MS21043-4	Nut	60 Ea (20 ea)	90-Start up Operation	5056040
NAS1149D0463J	Washer	24 Ea (8 ea)	90-Start up Operation	5055952



Container No: 8076611



Part: D117-840-011

Job No: 176000

Serial No/Batch: 8076611

Revision:

Inspector:

Exp Date: 05/30/2018

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/30/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C11A	36	136	0
	AN4C17A	24	53	0
	D2274	24	326	0
	D3456-1	24	75	0
	D4012-3	12	121	0
	D5377-1	6	12	0
	D5378-041	6	8	0
	D5379-1	12	30	0
	MS21043-4	60	916	0
	NAS1149D0463J	24	6,054	0

Part Specifications

Specifications could not be found.

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-840-011	27.7 lb	0.0 in	0.0 lb-in	204.1 in	5653 in-lb
Bearpaw Installation	12.6 kg	0.0 mm	0.0 mm-kG	5200 mm	65,520 mm-kG

5.0 PARTS LIST

QTY -011	Part Number	Description
X	D117-840-011	BEARPAW INSTALLATION
8	D2274	RADIUS BLOCK
8	D3456-1	WASHER
4	D4012-3	CLAMP CUSHION (REPLACES D4012-1)
2	D5377-1	BEARPAW (REPLACES D4796-1)
2	D5378-041	BEARPAW WEARPLATE ASSY (REPLACES D4798-041)
4	D5379-1	BEARPAW CLAMP (REPLACES D4799-1)
12	AN4C11A	BOLT
8	AN4C17A	BOLT
20	MS21043-4	NUT
12	NAS1149D0463J	WASHER